



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-28

Job Sheet 170119



Part No: C10-28

Job Qty: 6 pcs

Part Name: Swivel Bushing, C10/SWA10



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C10-28 Rev 1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/18/18	0.00	0.00	Start Up Machining-2		JL.v.
110	Lathe Conv	6 pcs		1/19/18	0.00	1.50	Lathe Conv-1		JL.v.
120	QC	6 pcs		1/19/18	0.00	0.00	QC2 Machining-4		J.L.-L. 18-01-17
130	QC	6 pcs		1/19/18	0.00	0.00	QC8 Machining-4		18/01/20

Part Op Descriptions: 110 - 1-Machine as per DWG. Ream hole to finished size. 2-Deburr

JAN 30 2018
6A 51
JAN 30 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	6381K193	6	7	0	0

Part Specifications

Specifications could not be found.

Plex 1/10/18 1:13 PM Dart.lajeunesse.marie

D 170 Packaging ID + Stock

180 QC21 SA

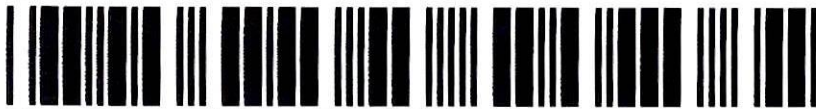
18-1-30

DAS
03
2-28

DAS
03
2-28

DART
AEROSPACE
S033023

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Swivel Bushing, C10/SWA10

PART NO: C10-28
Original Serial #: S033023

Revision:

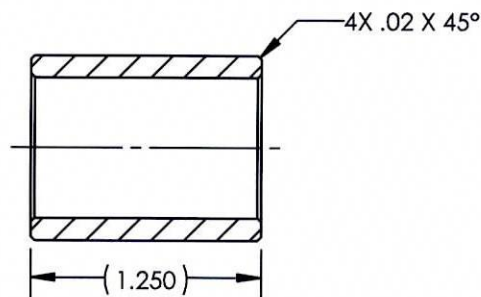
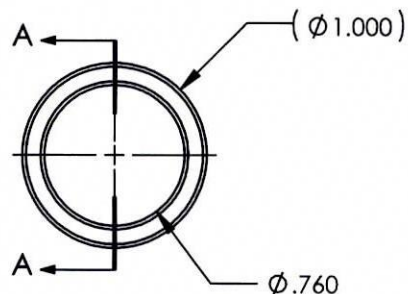
Operation: Start up Operation 01/17/18

Change No:

Job No: 170119

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION. CH'D LENGTH WAS 1.410 IS (1.250). CH'D TO MODIFIED BUYOUT.	5/16/2017	RJC	JAG



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170119MCS
1801-10

- NOTE:
1. REFERENCE CANAM C10_028.
2. BAG AND LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LIFTING BUSHING	
DWG NO. C10-28	REV 1
MAT'L SAE 660 BRONZE HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CANAM CHECKED: DD 05/17/2017 OPPTS APPR: AA 05/24/2017 QA APPR: JL 05/24/2017 APPROVED: JAG 06/01/2017	
USED ON MODEL	
SCALE 1:1	DATE 5/30/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C10-28	1	BUSHING	SAE 660 BRONZE	3/4 Ø SHAFT X 1 O.D. X 1-1/4 (MCMASTER-CARR #6381K193) MOD.	